

2134

HSSE

M
DIN 13

16-18
tpi



Tol.
6H



D

NIT

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-25							○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternative / Alternative



Ø	P	L mm	l mm	d mm
M3,0	0,50	280	12	2,7
M4,0	0,70	280	17	2,1
M5,0	0,80	280	20	2,7
M6,0	1,00	280	25	3,4
M8,0	1,25	280	31	4,9
M10,0	1,50	280	37	5,5
M12,0	1,75	420	43	7,0

Ø	P	L mm	l mm	d mm
M14,0	2,00	420	50	9,0
M16,0	2,00	420	50	9,0
M18,0	2,50	530	62	14,2
M20,0	2,50	530	63	12,0
M22,0	2,50	530	62	18,0
M24,0	3,00	530	75	19,2